

U.S. Corp of Engineers (USACE) Unified Facilities Guide Specifications (SECTION 08 87 23.13) Window Retrofit Systems

### **Profile and Core Competencies**

Since 1987 Cascade Coil Drapery, Inc. has successfully partnered with architects and government contractors on projects requiring high quality turn-key design solutions. Our industry leading customer service, design engineering support, and innovative hardware options make us the first choice for the world's leading architects and government contractors that demand and appreciate a higher level of service and quality. Coupled with our order processing and production capabilities we are able to respond quickly to provide some of the best lead times in the industry.

Cascade Architectural's Certified Blast & Projectile Protection Systems are designed and constructed to prevent loss of life and serious injury while still maintaining all of the aesthetic values expected of our systems. Our fully tested, patented, and approved blast and projectile protection systems include Guardian Grade Fabricoil wire mesh strategically positioned with engineered attachment hardware to catch and contain debris or projectiles in the event of an explosion, rupture, or destructive wind events.

Cascade Architectural's Certified Blast & Projectile Protection Systems are perfect for new construction or retrofits. The systems meet or exceed most blast mitigation requirements and can be seamlessly integrated into existing buildings, enhancing aesthetics and providing invaluable protection of occupants. Our systems meet the needs of many private sector companies, including those in the nuclear power arena, oil and gas industry, and buildings vulnerable to flying shards of glass.

Blast protection systems are also very important in areas prone to natural disasters, such as coastal environments or structures located in areas like "tornado alley" where winds are a factor. You now have a new solution for your projects requiring healthful, sustainable products for the built environment.

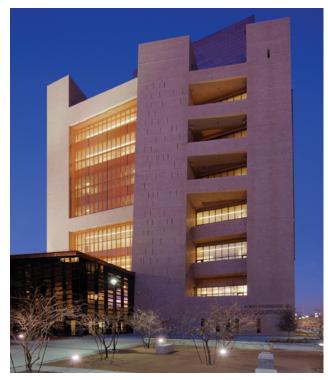
# **Advantages:**

- Manufactured in the USA

- 25-year limited warranty

# **Certifications / Standards met or exceeded:**

- UFC 4-010-01 DOD Minimum Antiterrorism Standards
- UFGS-08 87 23.13
- DHS SAFETY Act/RKB designation and certification
  ASTM F1642, F2912, E1300-04
- ISO 16932:2016, 16934:2007, 16936-1:2005. 16933:2007
- ISO EXV25
- AAMA 510-06



## **Recent Government / Critical Infrastructure Projects**

Fort Dix Dining Facility Security Gates, Norfolk, VA US Amy Corps of Engineers Application: Forced Entry Protection

#### **Exterior Entry Doors and Windows,**

Surry, VA Dominion Energy Application: Blast and Forced Entry Protection

#### Albert Armendariz Sr. U.S. Federal Courthouse,

El Paso, TX GSA

Application: Blast and Forced Entry Protection

#### Canadian Embassy, Cairo, Egypt

Canadian Foreign Affairs

Application: Blast and Forced Entry Protection

Oregon Natural Guard Headquarters, Salem, OR Army

Natural Guard

Application: Blast Protection

Richard Bolling Federal Building, Kansas City, MO GSA Application: Forced Entry Protection

#### Federal Reserve Bank of Chicago, L

The Federal Reserve

Application: Forced Entry Protection

#### Additional Projects:

- \* Ft. Drum Army/Airforce Exchange, New York, U.S. Army
- \* Edwards Airforce Base, Edwards AFB, CA, U.S. Airforce
- \* Parrot Recovery Program, Rio Grande, PR, U.S. Fish & Wildlife Service
- \* British Consulate General New York, NY
- \* IRS Service Center
- \* USCG Air Station Sacramento, CA, U.S. Coast Guard



**DUN's No:** 603251414 **CAGE Code:** 4ESV5 **OR ID:** 03864642

**SBA Designation:** Small Business

#### **BONDING LEVEL**

Per Contract: \$10,000,000 **Aggregate:** \$10,000,000

#### **NAICS CODE**

332618 - Fabricated Wire Product Manufacturing

541330 - Engineering Services

541310 - Architectural Services

238150 - Glass and Glazing Contractors

236210 - Industrial Building Construction

337920 - Blind and Shade Manufacturing

332323 - Ornamental and Architectural Metal Work Manufacturing

332321 - Metal Window and Door Manufacturing

541715 - Research and Development in Physical, Engineering, and Life Sciences

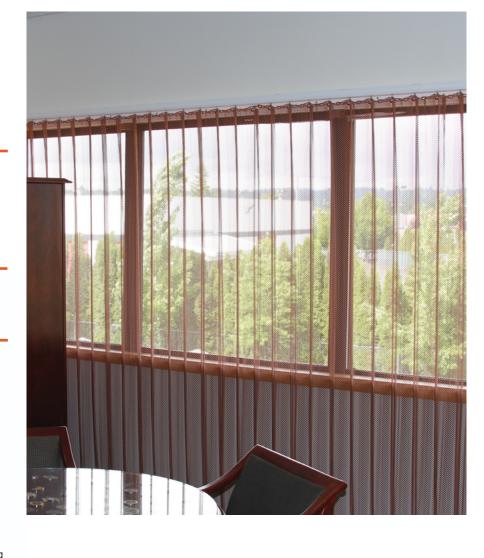
314120 - Curtain and Linen Mills

332323 - Ornamental and Architectural Metal Work Manufacturing

236220 - Commercial and Institutional Building Construction

339999 - All Other Miscellaneous Manufacturing

332322 - Machine Guards, Steel Metal (Except Stampings), Manufacturing



# What our customers are saying:

"Cascade Coil Drapery has outstanding energy absorption capacity for extreme loading events. It is tough, highly ductile, and offers a range of

-Matt Barsotti, Protection Engineering Consultants

"They look great! We just had the Adjutant General in to look at them (the Drapery) and the building is in a Buzz about them. We like them!! We are now looking at how we can fund them throughout the building."
-Facilities Manager, OR National Guard Headquarters

"With proper application, the Cascade Coil Drapery products can serve to reduce a building's energy consumption."
-Interface Engineering-Architectural Testing; Report, v 1.0

"When your product (Guardian Grade Fabricoil) was installed on my windows I never pull the shades down, I never adjust the thermostat up or down, and my office is always comfortable."

-Brigadier General, National Guard

"Cascade Coil Drapery products provide visually stimulating products that combine energy savings, occupant comfort, and glare control in a sustainability-minded package."

-Business Owner















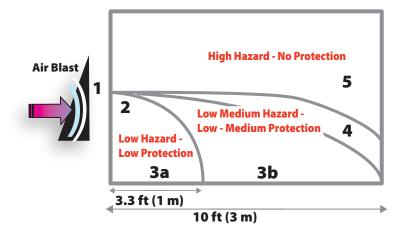
# Blast Test Results University of Ottawa; Canada

Tests Conducted June 2015 & December 2017

**Test Location:** Tests were conducted by **University of Ottawa**, which is a research University located in Ottawa Canada. Blast tests were authorized by the Government of Canada.

**Blast Test Summary:** "Very little broken glass shards were observed within a meter distance from the Shock Tube, none reaching the witness panel. The performance was judged to be 3(a) (low hazard-high protection) on the GSA Ranking Scale, with the total weight of glass fragments that passed through the mesh drapery measured to be 760 grams." University of Ottawa Report available upon request.

#### **ASTM 1642 Hazard Ratings** and GSA TSO1-2003 Performance Conditions for Window Glass Performance **ASTM GSA Hazard Rating Conditions** Description Very Low 3a Protection Level - High; Hazard Hazard Level – Very low. DESC: Glass Cracks. Fragments land on floor no further than 3.3 feet.



Test Protocols	GuardianCoil Properties		Mass of				GSA Performance
Specimen/Number	Coil Thickness	Weave	Explosives	Standoff	Peak	Peak	Conditions & ASTM
	Fullness	Size	(TNT)	Distance	Pressure	Impulse	1642 Hazard Ratings
Test 2: Curtain Wall laminated w/ 7 mil security	14 ga. SS	3/8"	19,098 lbs	360 ft	12.4 psi	278.9 psi-ms	3a; Protection Level
films and Cascade Architectural's Certified Blast	15% Fullness		(8,663 kg)	(110 m)	(85.6 kPa)	(1923 kPa-ms)	– High; Hazard Level
& Projectile Protection System							– Very low
Wall 1: Concrete Block Wall (wall 4-6" behind	16 ga. <sup>(1)</sup> SS <sup>(2)</sup>	3/8"	249 lbs <sup>(3)</sup>	85 ft	12.6 psi <sup>(5)</sup>	66 psi-ms <sup>(7)</sup>	N/A - No witness
mesh)	15% Fullness		(113 kg <sup>(4)</sup> )	(26 m)	(87.2 kPa) <sup>(6)</sup>	(457 kPa-ms) (8)	Panel
Wall 2: Concrete Block Wall (wall 4-6" behind	14 ga. SS	3/8"	1,246 lbs	138 ft	13.62 psi	117 psi-ms	N/A - No witness
mesh)	15% Fullness		(565 kg)	(42 m)	(93.9 kPa)	(809 kPa-ms)	Panel
Window 1: Double Layer Glass w/ Film	16 ga. SS	3/8"	282 lbs	92 ft	11.63 psi	66 psi-ms	3b; Very Low
	15% Fullness		(128 kg)	(28 m)	(80.2 kPa)	(458 kPa-ms)	Hazard
Window 2: Double Layer Glass w/ Film	16 ga. SS	3/8"	547 lbs	102 ft	15.04 psi	94 psi-ms	3b; Very Low
	15% Fullness		(248 kg)	(31 m)	(103.7 kPa)	(645 kPa-ms)	Hazard

#### Notes:

(1)ga: Wire gauge

(2) SS: Stainless Steel Type 304

(3)**lbs**: Mass - Pounds

(4)kg: Mass - Kilogram

(5)**psi:** Pressure - Pounds per square inch

(6) kPa: Pressure (SI) kilopascal (1 kPa = 1000 Pa)

 $^{(7)}$ **psi-ms:** Impulse - Pounds per square inch millisecond

(8)kPa-ms: Impulse (SI) = kilopascal millisecond

<sup>(9)</sup>EXV25 is a part of ISO Standard 16933:2007; Glass in building from Explosions

Note: All tests by Cascade Coil Drapery, Inc. exceed ISO EXV25:(9) (Explosives-220lbs [100kg], Standoff-25m, Peak Pressure-11.6psi [80kPa], Peak Impulse-55psi-ms[380kPa-ms].

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